- 8HP Eurorack Module
- Designed in E.U.

Shakmat Battering Ram Building Guide

- www.shakmat.com

Thank You for purchasing a Shakmat DIY Kit!

We spare no effort in our packaging process to prevent any mistakes or missing parts. In this document as well, we tried our best to describe the assembly process in the most practical and comprehensive way. Therefore, we strongly advised you to follow the steps as described in this guide.

If by any misfortune, there is a missing or damaged part in your kit, please contact us at shakmat.com/support.

- Shakmat Battering Ram
- Building Guide

Content

Pack 1

3x 14 pin female headers
3x 14 pin male headers
1x 2x8 pin power header
1x Tactile switch
4x Metal potentimeters
1x Plastic potentimeter
8x Jack mono

Pack 2

3x Green LEDs
4x Amber LED push buttons
1x White LED push button
1x Green LED push button
1x Green/Red LED push button
8x Jack nuts
4x Metal potentiometer nuts
2x M3 metal screws
1x Tactile switch cap

Pack 3

1x Top PCB
1x Bottom PCB
1x Front panel

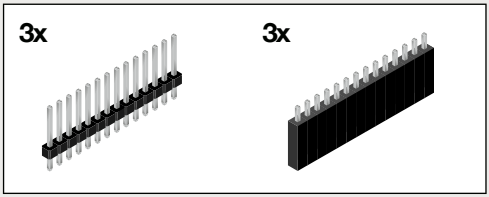
Loose parts

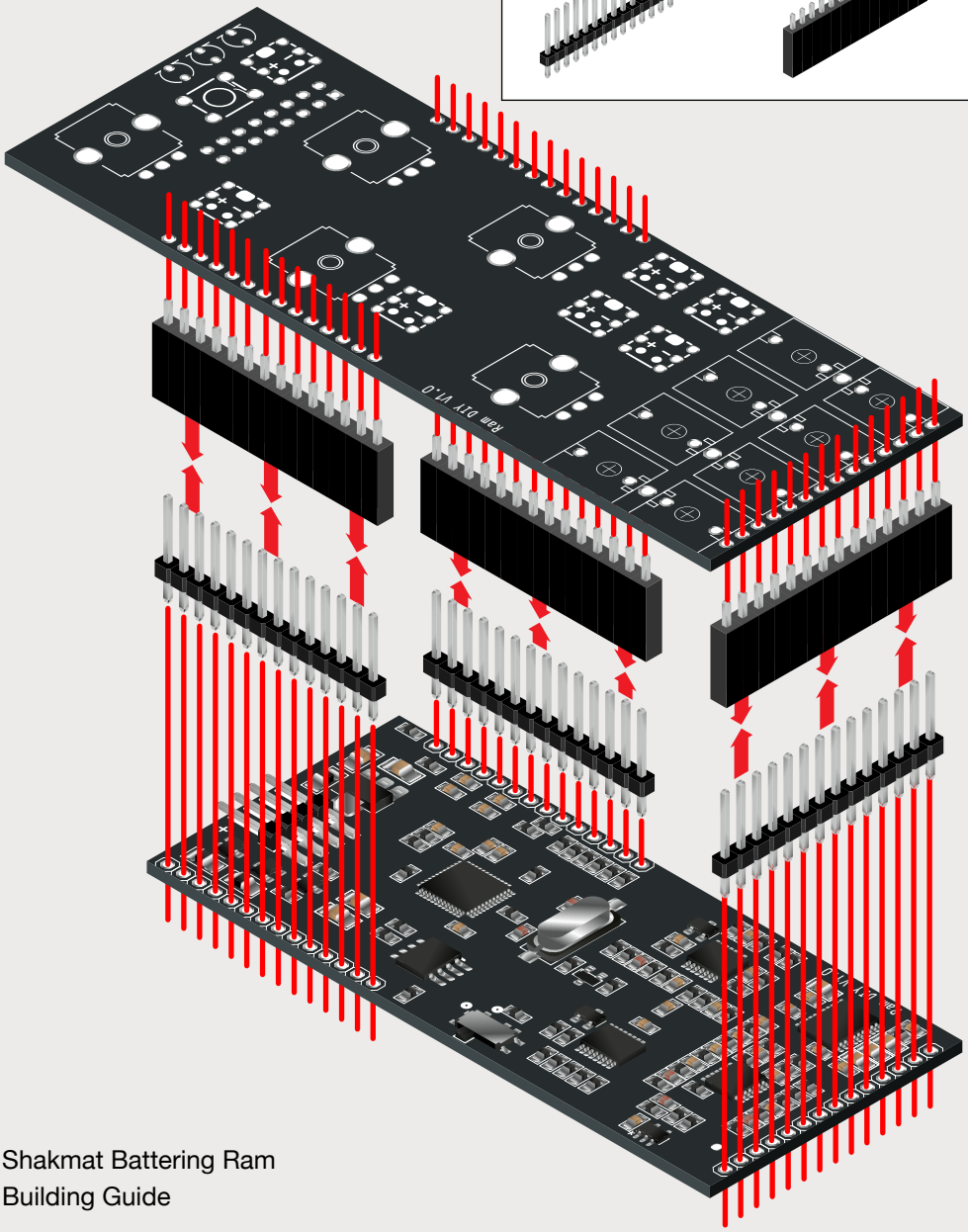
1x 16x16 power cable
4x Potentiometer caps
1x User manual

- Shakmat Battering Ram
- Building Guide

01

Assemble three pairs of headers
with the two PCBs

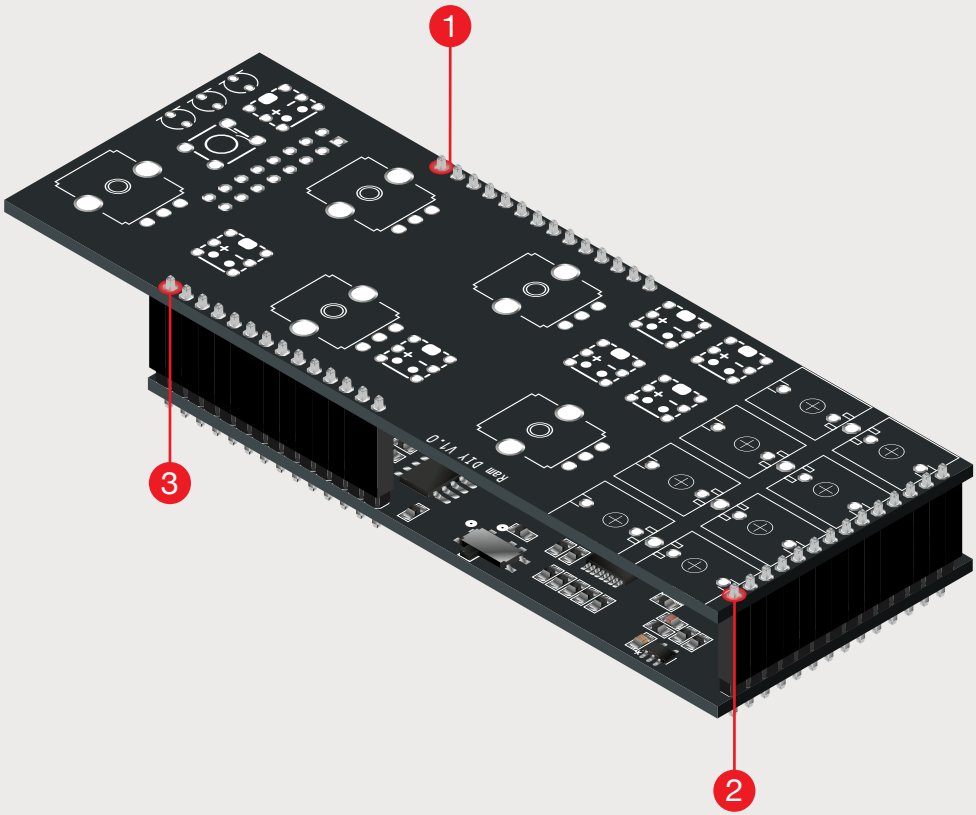




- Shakmat Battering Ram
- Building Guide

Solder one point
of each header

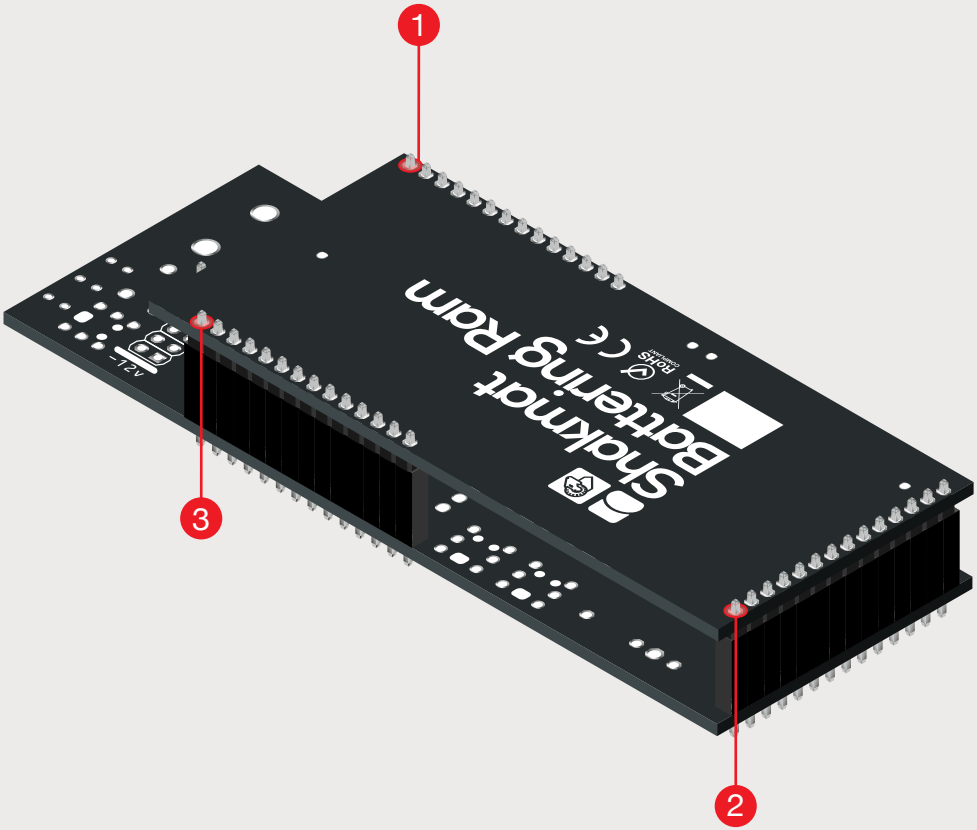
02



- Shakmat Battering Ram
- Building Guide

Flip the PCBs
check their parallelism
Solder one point of each header

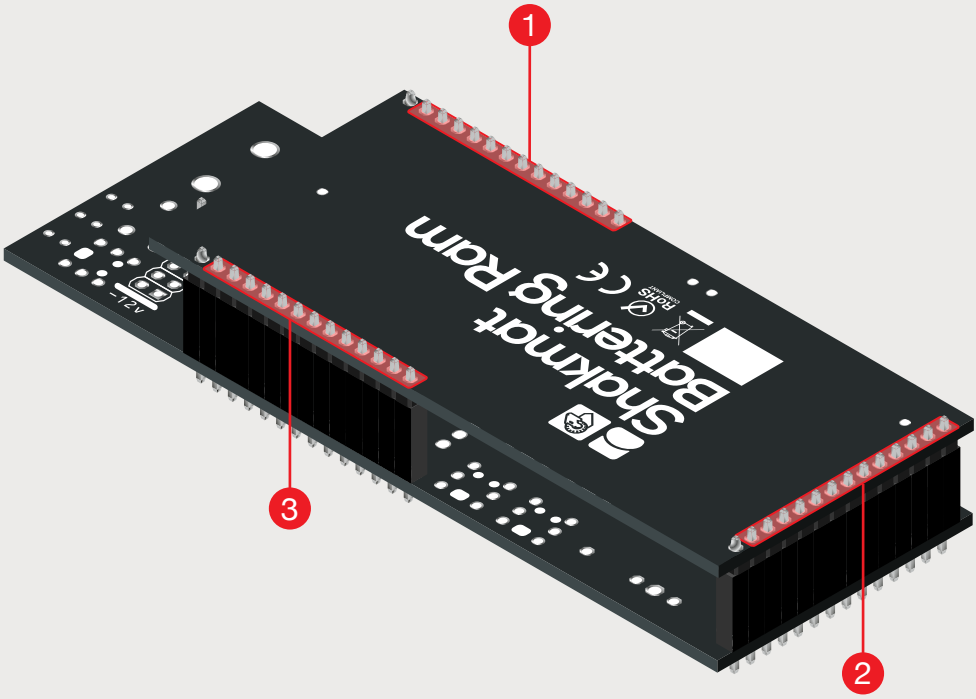
03



- Shakmat Battering Ram
- Building Guide

Solder the remaining points of each header

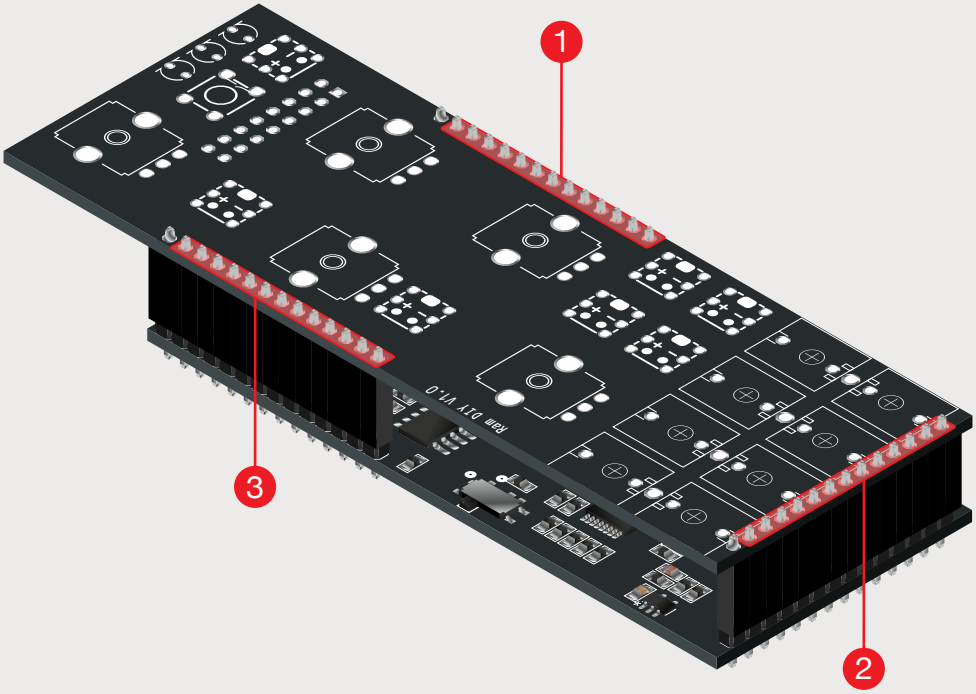
04



- Shakmat Battering Ram
- Building Guide

Flip the PCBs
check their parallelism
Solder the remaining points of each header

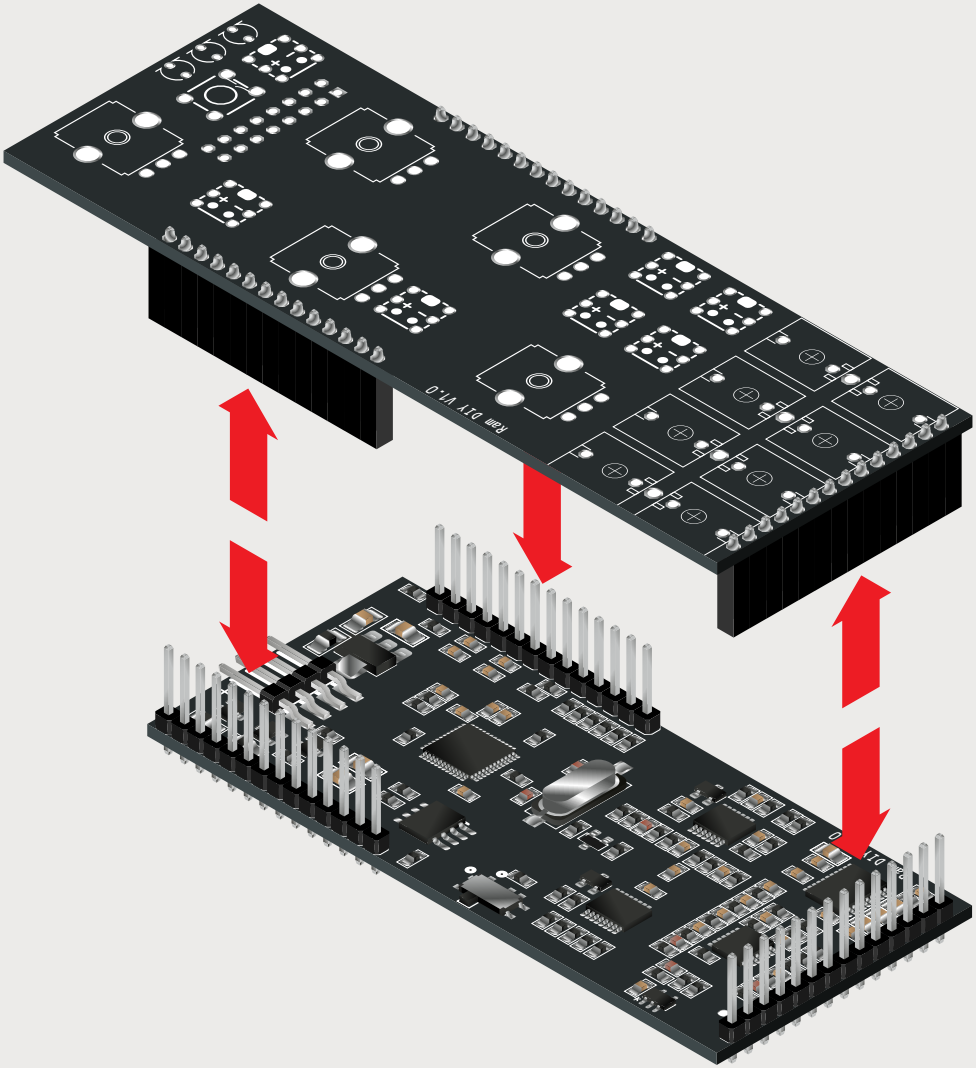
05



- Shakmat Battering Ram
- Building Guide

Separate the two PCBs
Reserve the bottom PCB

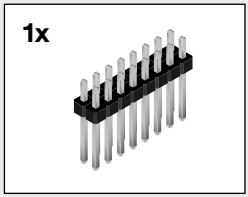
06

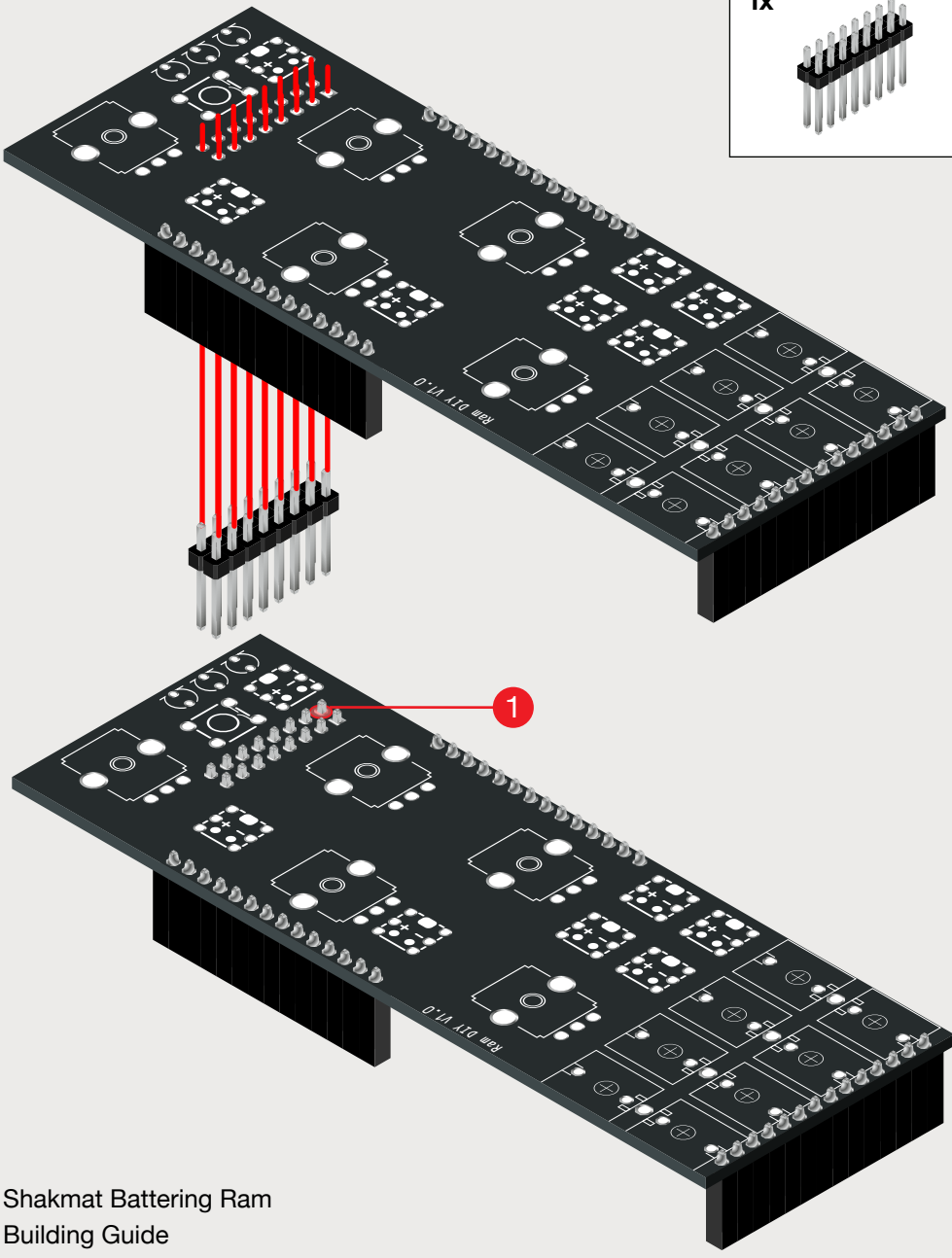


- Shakmat Battering Ram
- Building Guide

Place the power header
Solder one point

07

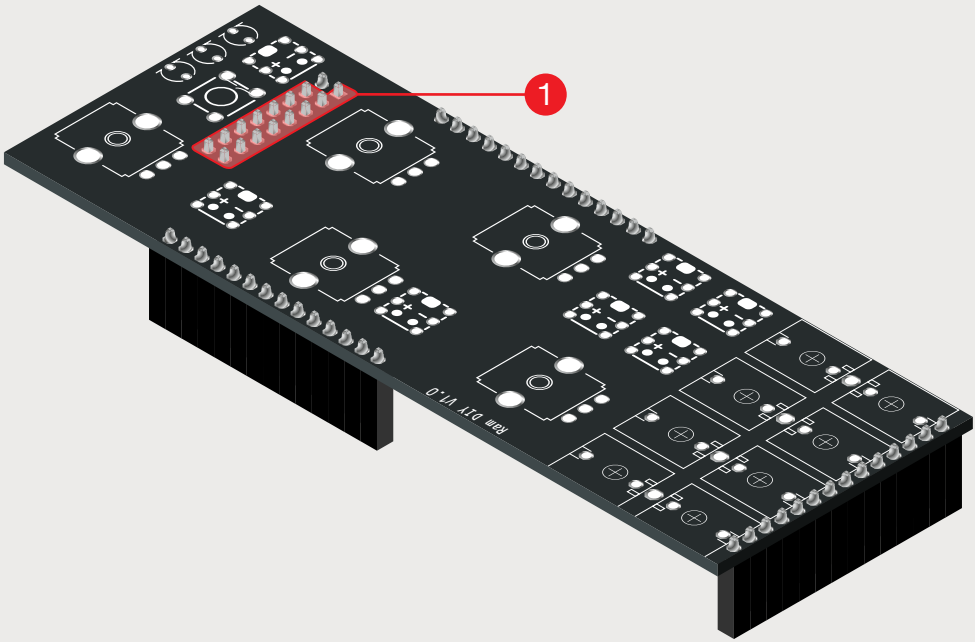




- Shakmat Battering Ram
- Building Guide

Chech header & PCB parralelism
Solder remaining points

08

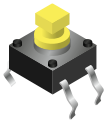


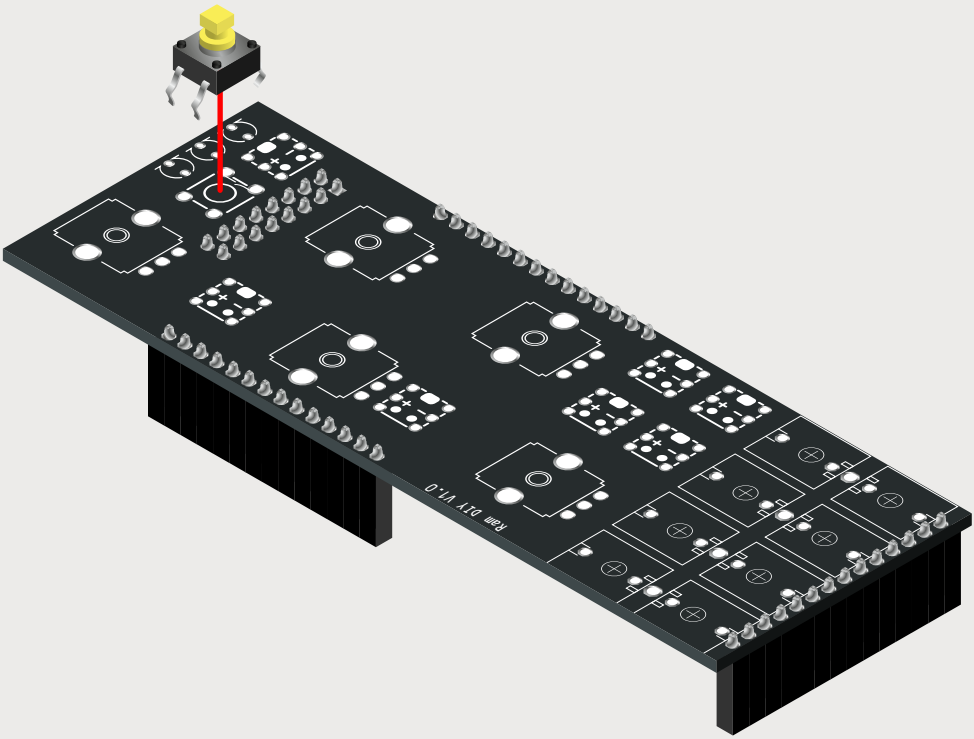
- Shakmat Battering Ram
- Building Guide

Place the tacticle switch
Do not solder yet

09

1x

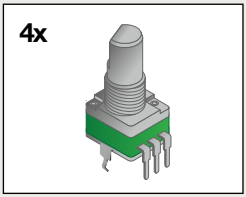


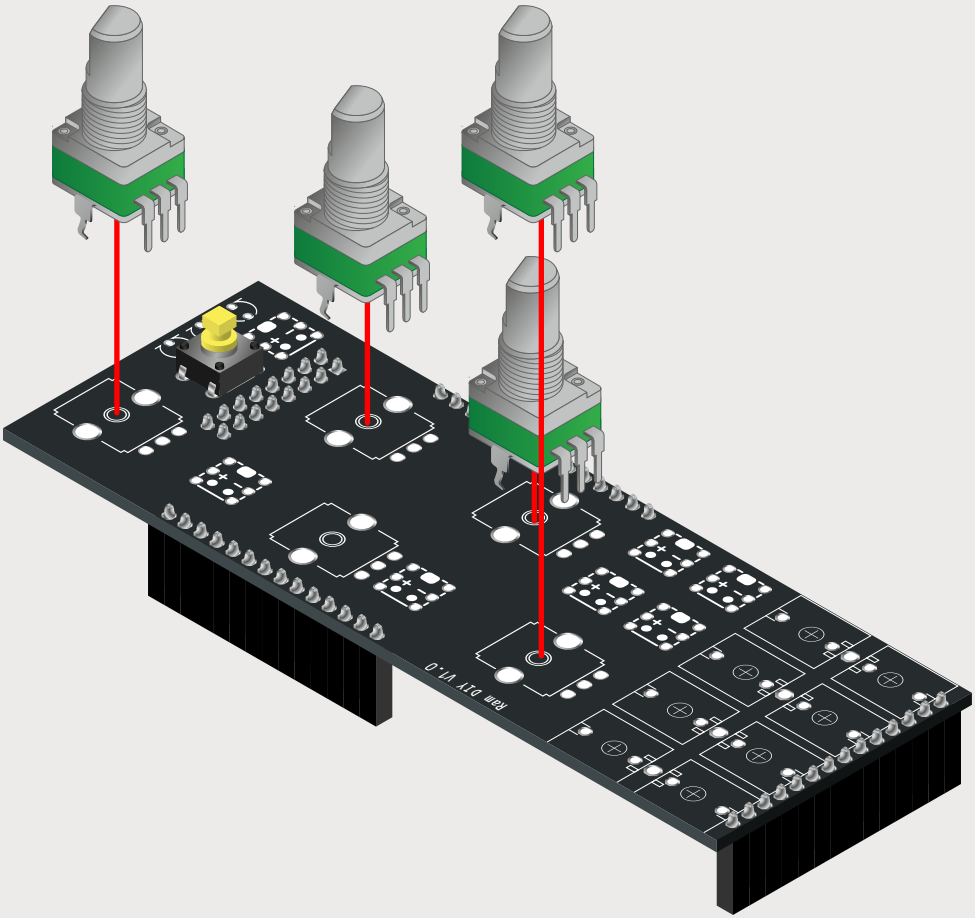


- Shakmat Battering Ram
- Building Guide

Place the four metal potentiometers
Do not solder yet

10

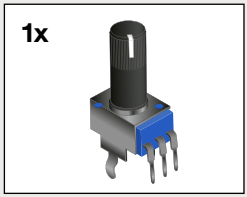


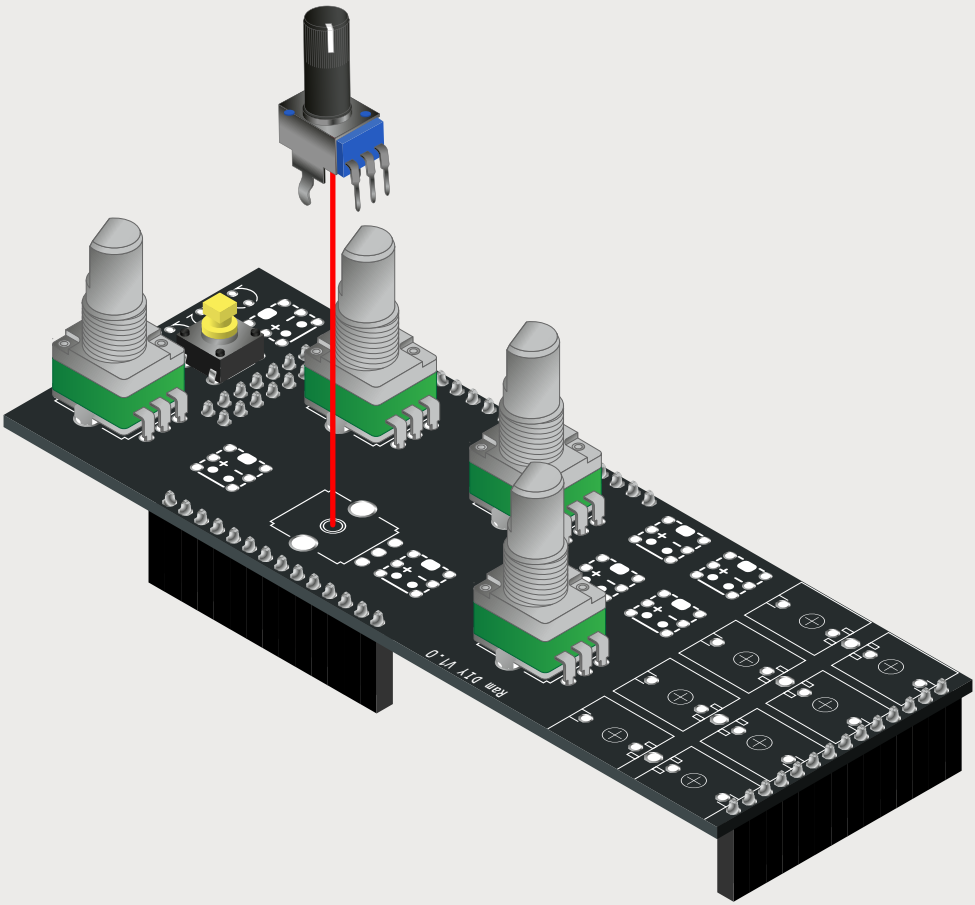


- Shakmat Battering Ram
- Building Guide

Place the plastic potentiometer
Do not solder yet

11



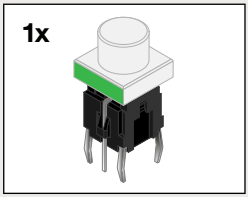


- Shakmat Battering Ram
- Building Guide

Place the green LED push button

Pay attention to the orientation, do not solder yet

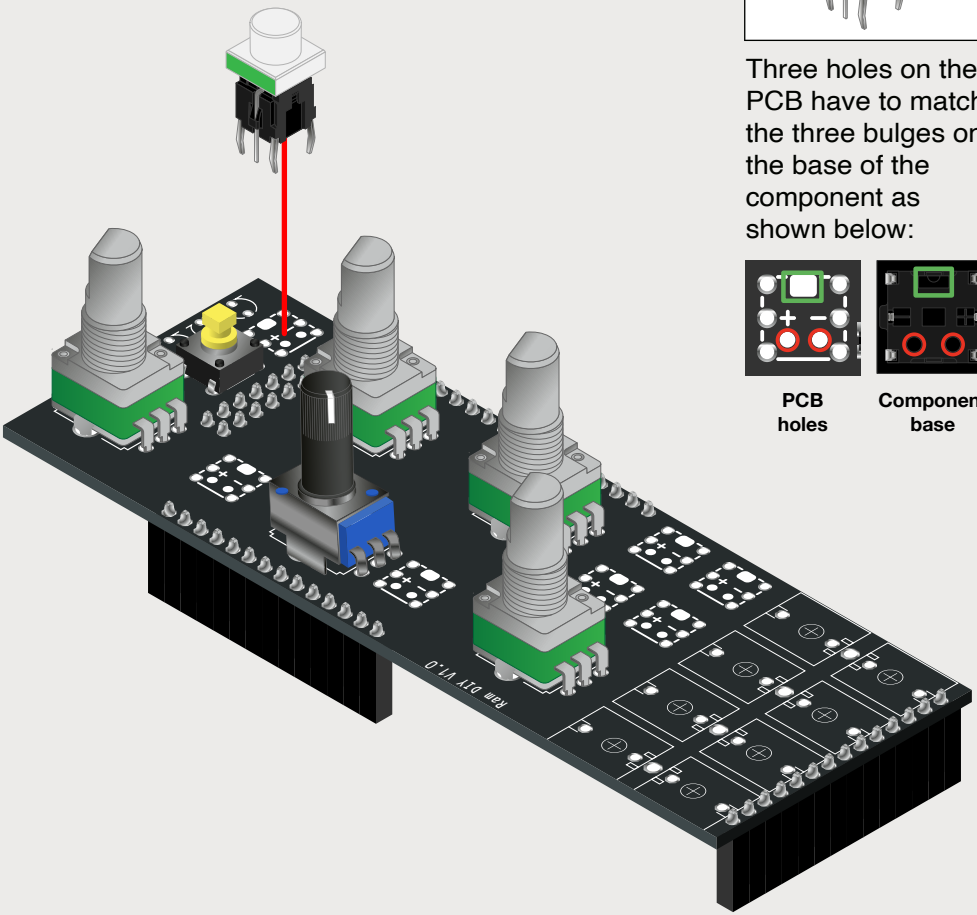
12



Three holes on the PCB have to match the three bulges on the base of the component as shown below:

PCB holes

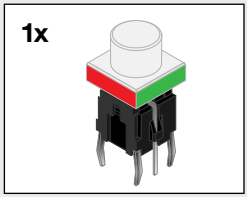
Component base



- Shakmat Battering Ram
- Building Guide

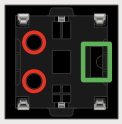
Place the green/red LED push button
Pay attention to the orientation, do not solder yet

13

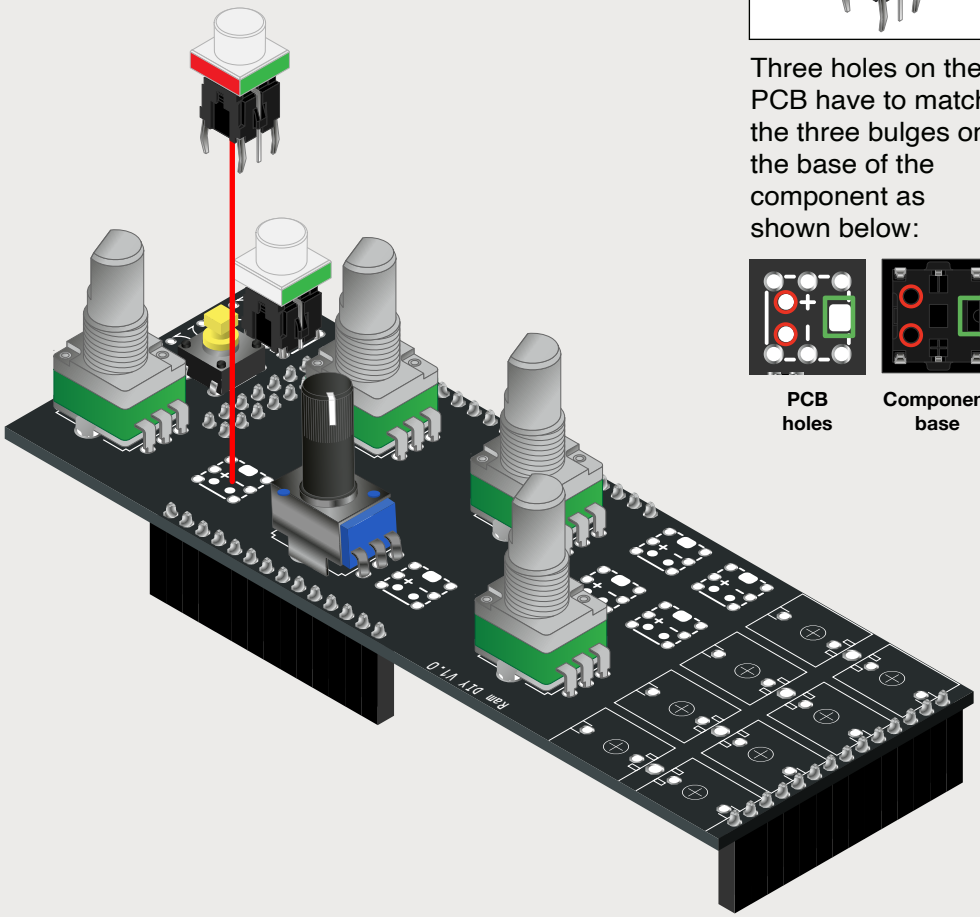


Three holes on the PCB have to match the three bulges on the base of the component as shown below:

PCB holes



Component base

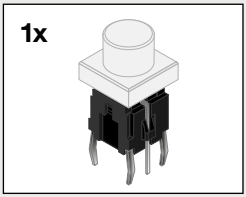


- Shakmat Battering Ram
- Building Guide

Place the white LED push button

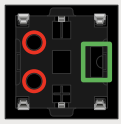
Pay attention to the orientation, do not solder yet

14

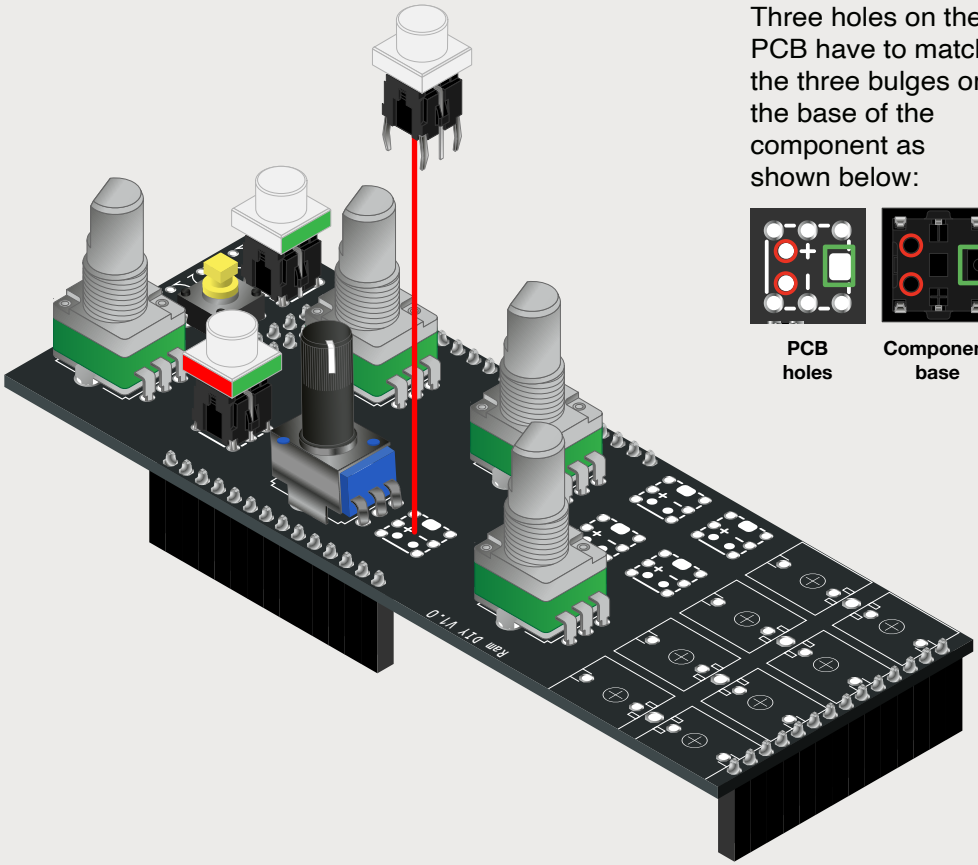


Three holes on the PCB have to match the three bulges on the base of the component as shown below:

PCB holes



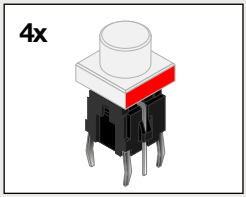
Component base



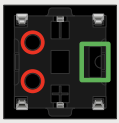
- Shakmat Battering Ram
- Building Guide

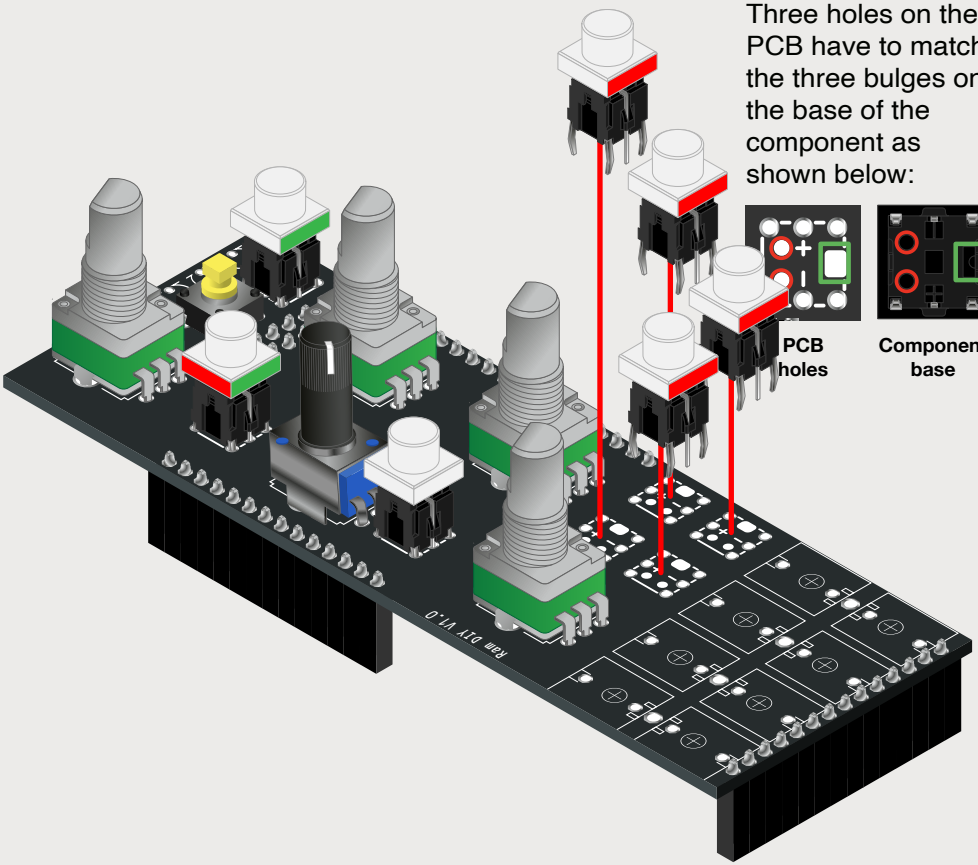
Place the four alber LED push buttons
Pay attention to the orientation, do not solder yet

15



Three holes on the PCB have to match the three bulges on the base of the component as shown below:



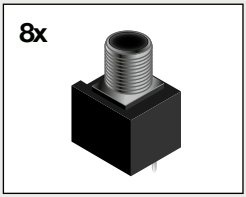


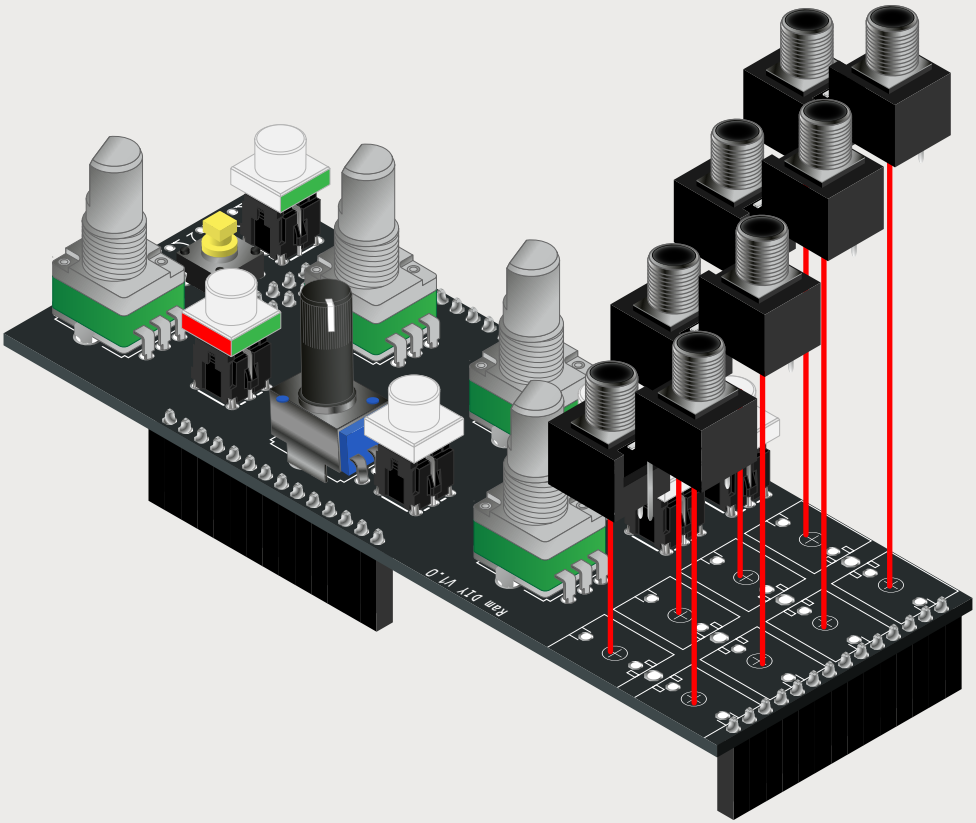
- Shakmat Battering Ram
- Building Guide

Place 8 jack connectors

The grounding pin of the two rows share a hole on the PCB, do not solder yet

16



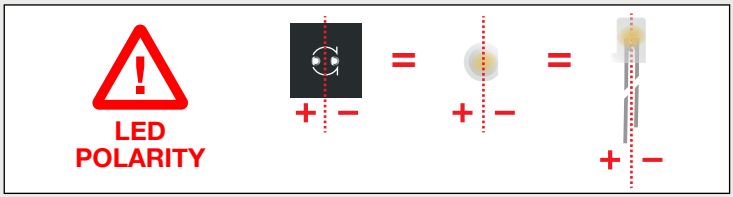


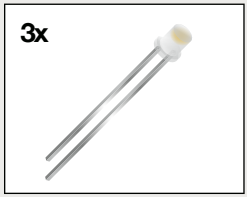
- Shakmat Battering Ram
- Building Guide

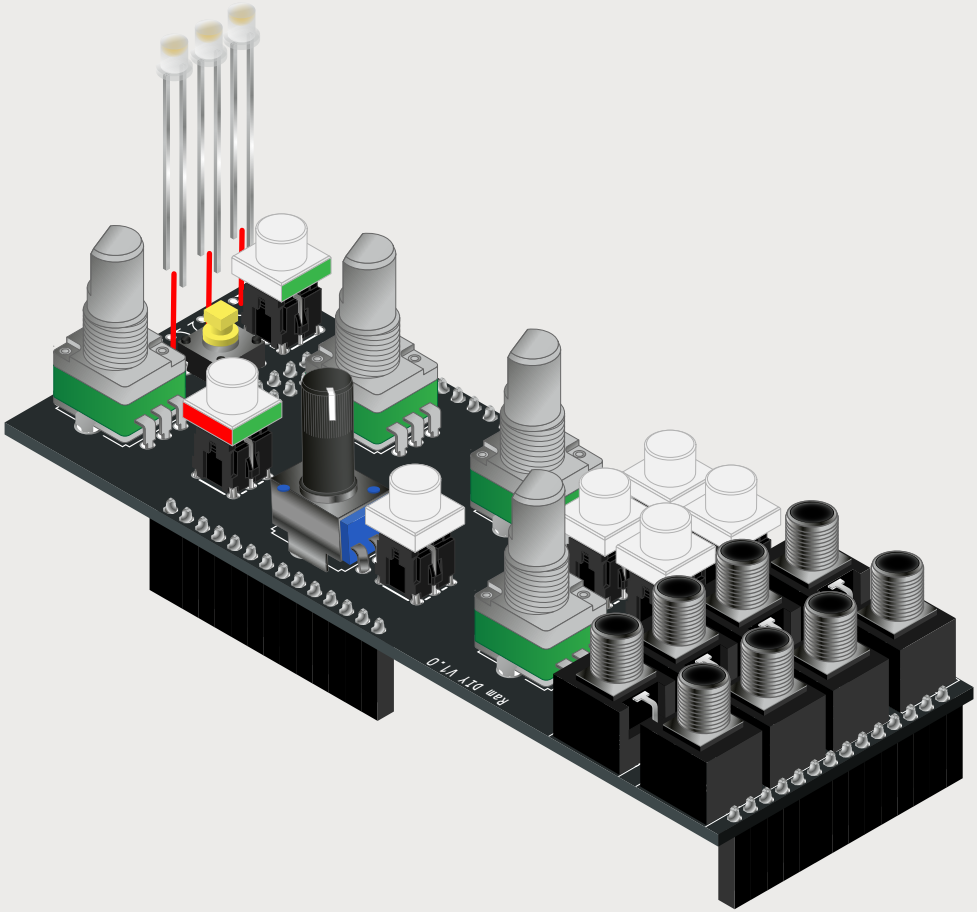
Place three green LEDs

Pay attention to the orientation, do not solder yet

17



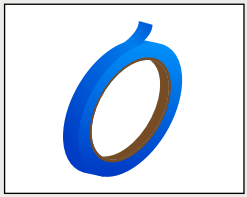


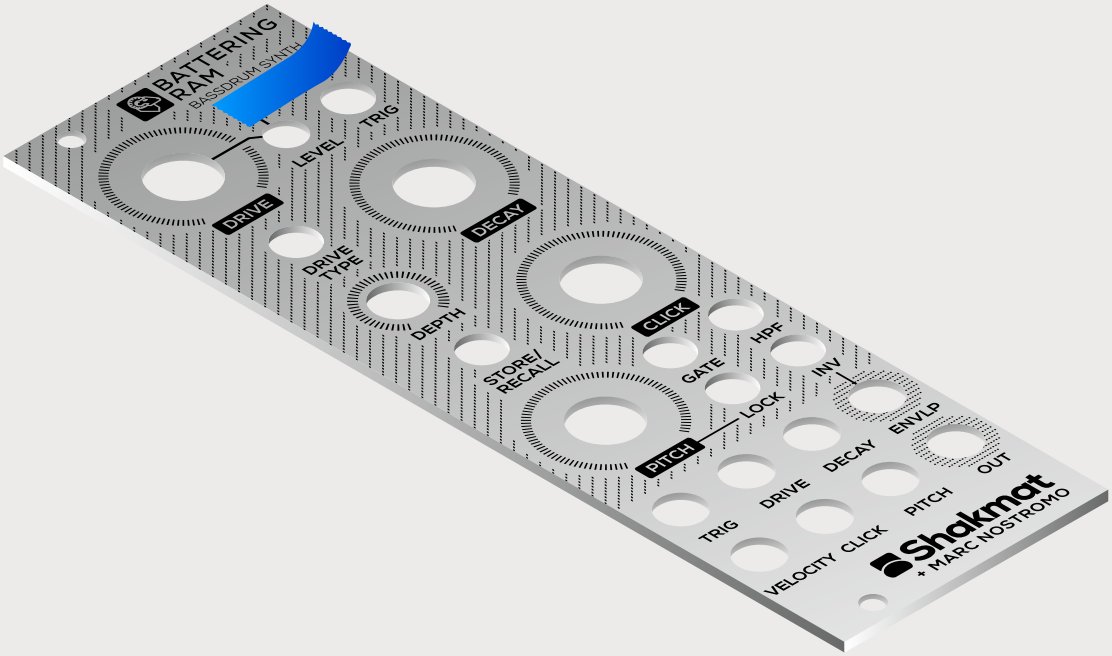


- Shakmat Battering Ram
- Building Guide

Stick a light paper or plastic over
the three LED holes of the front panel.

18

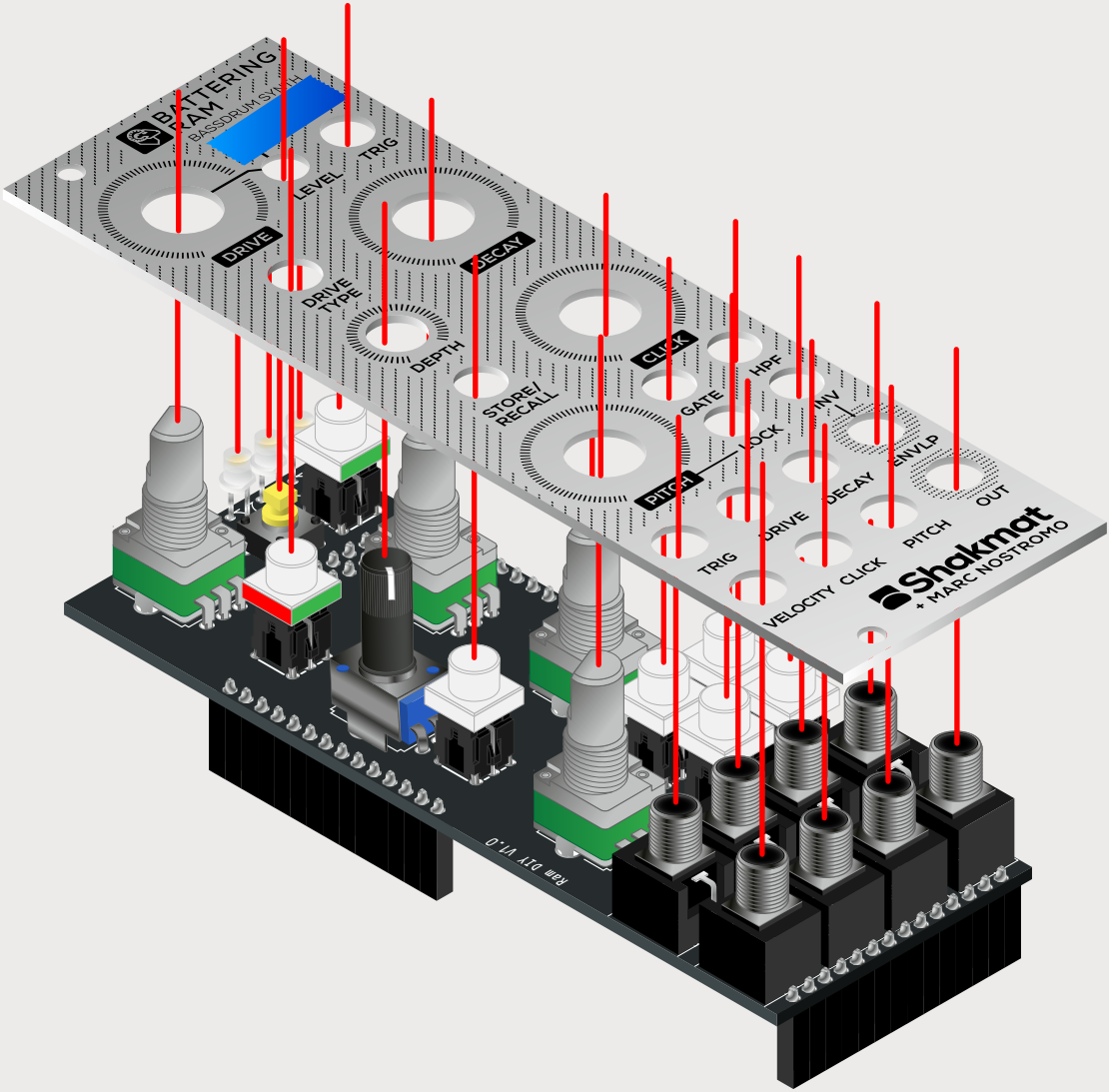




- Shakmat Battering Ram
- Building Guide

Place the front panel
on the populated PCB

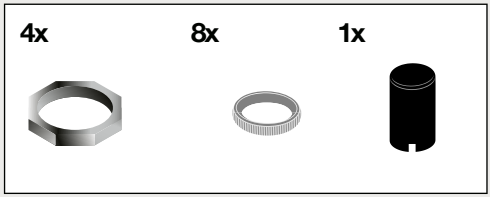
19

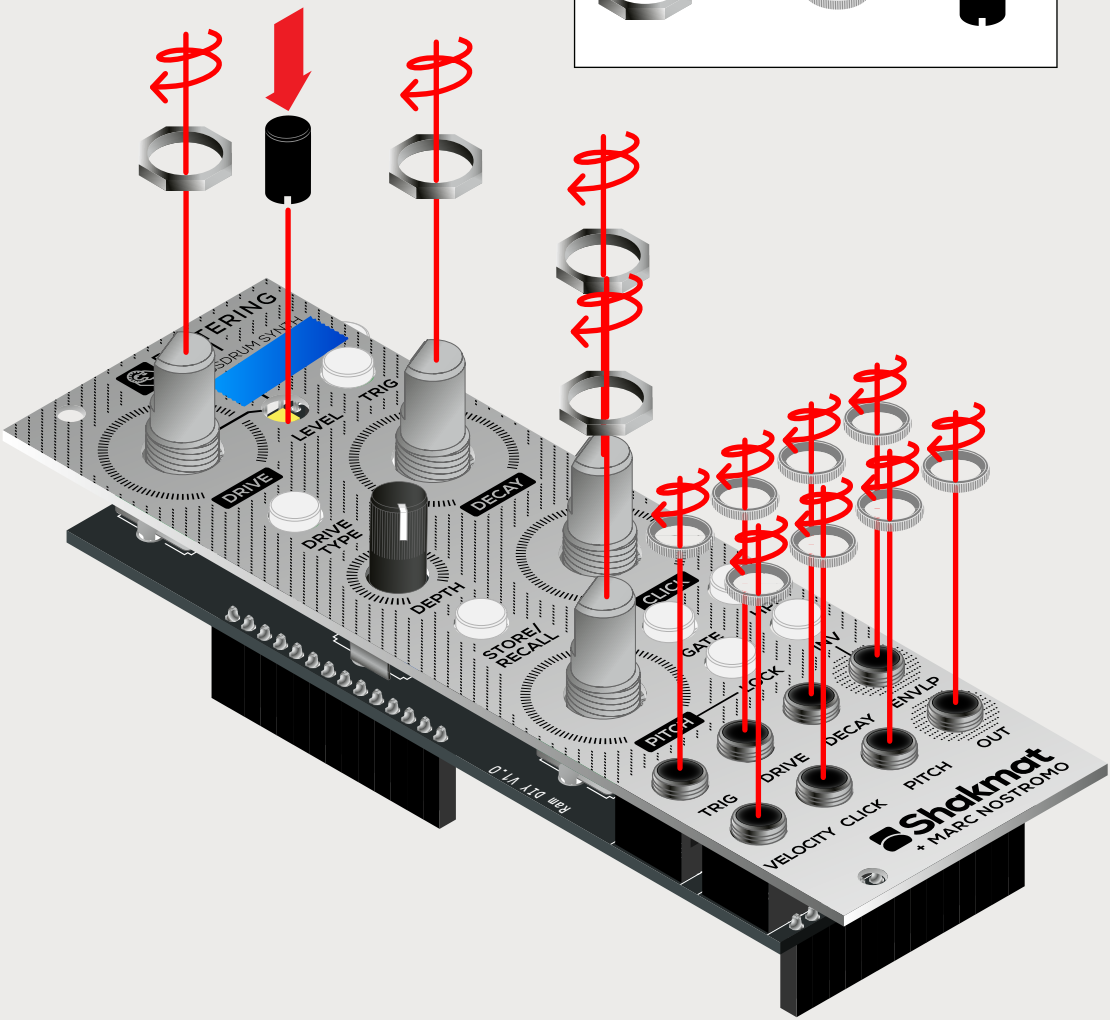


- Shakmat Battering Ram
- Building Guide

Tighten four hexagonal nuts and eight knurled nuts
Push down the tactile switch cap

20

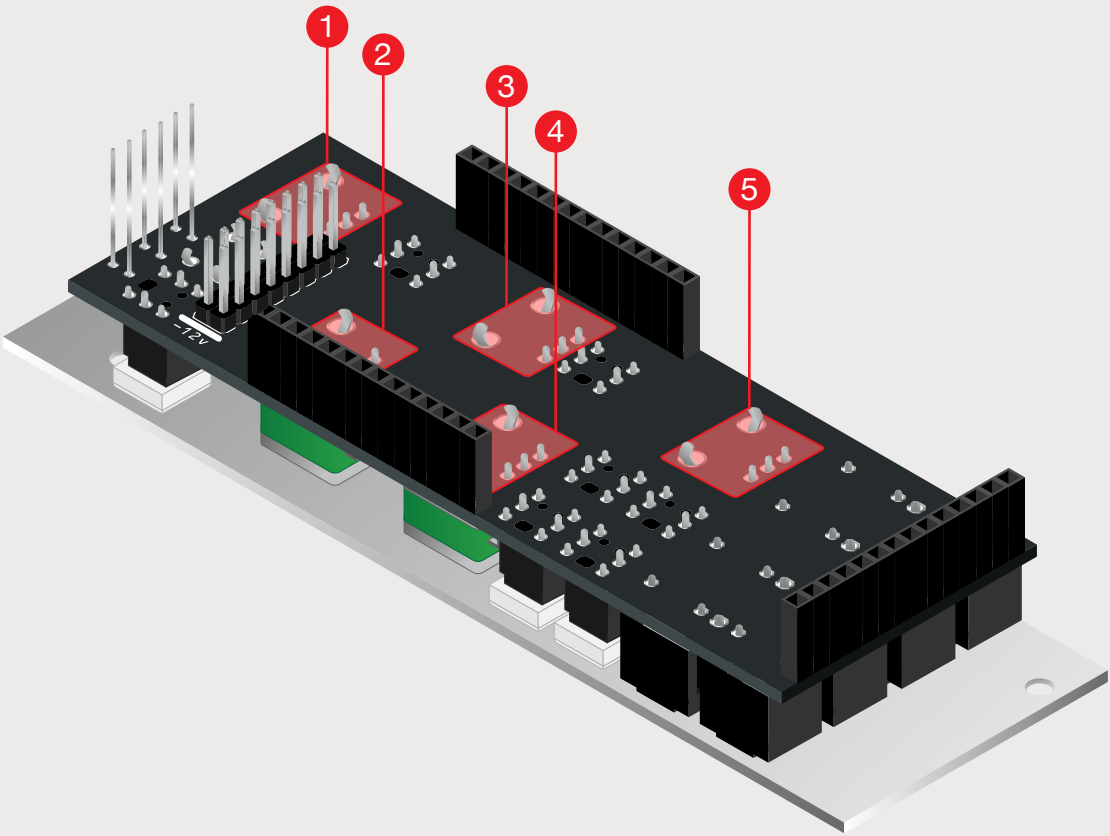




- Shakmat Battering Ram
- Building Guide

Flip the module, check that every potentiometer is well-sited through the PCB, then solder

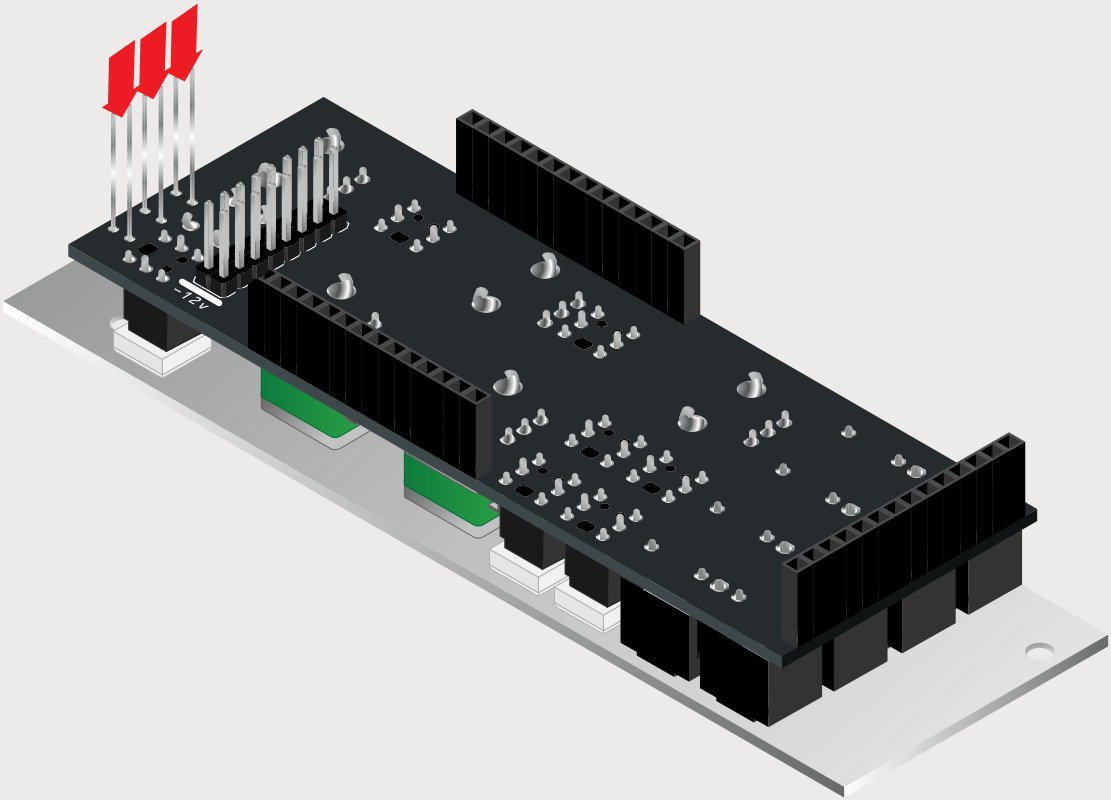
21



- Shakmat Battering Ram
- Building Guide

Push each LED through the front panel
until it sticks to the tape

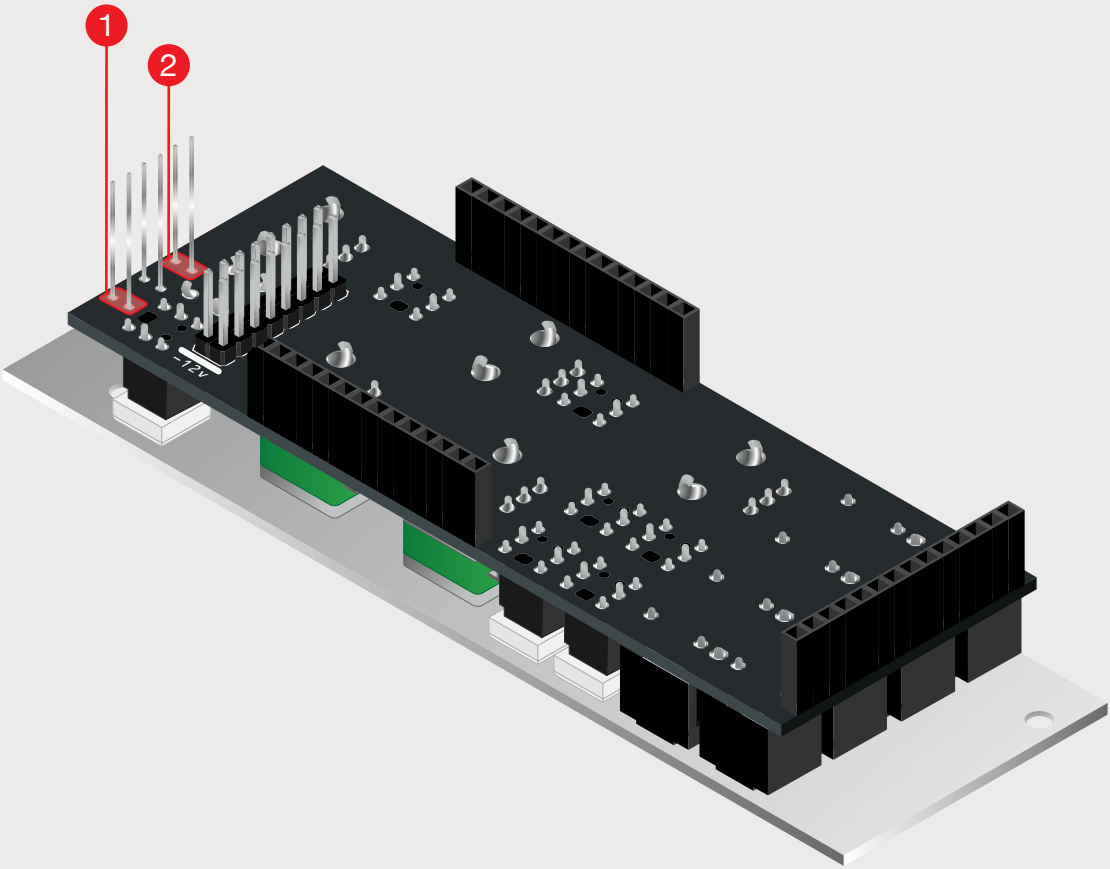
22



- Shakmat Battering Ram
- Building Guide

Solder the two outer LEDs, then cut off the excess legs

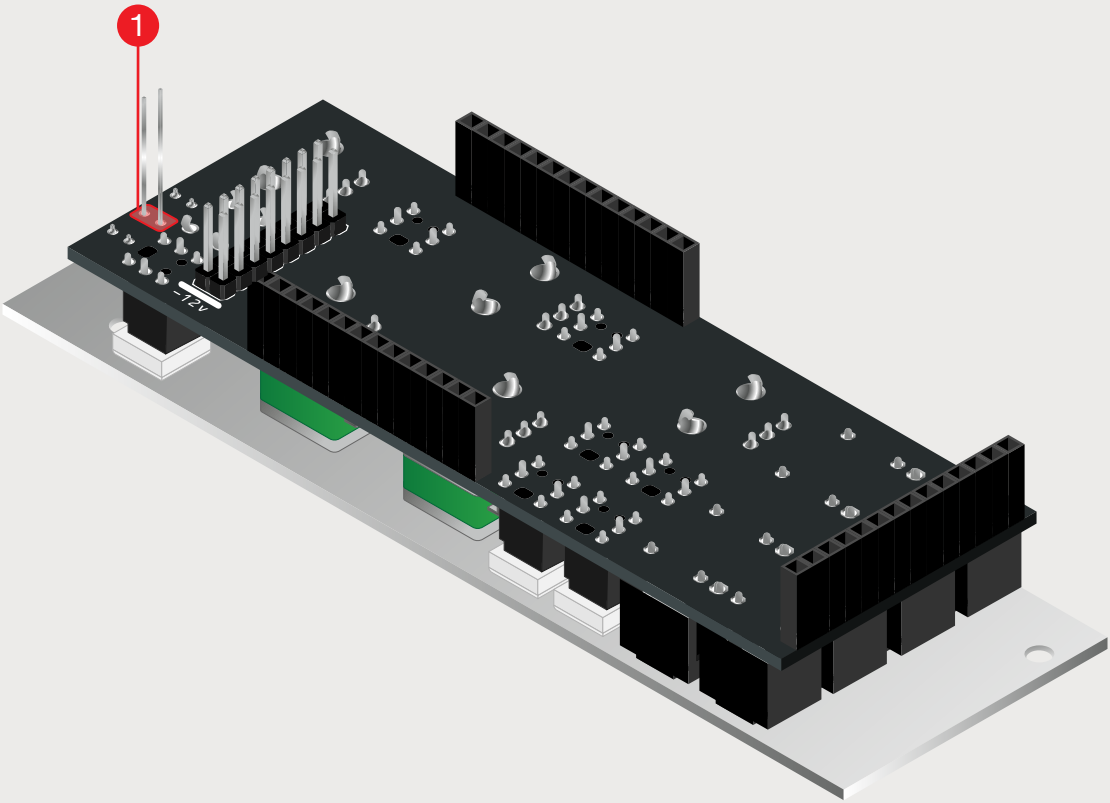
23



- Shakmat Battering Ram
- Building Guide

Solder the last LED,
then cut off the excess leg

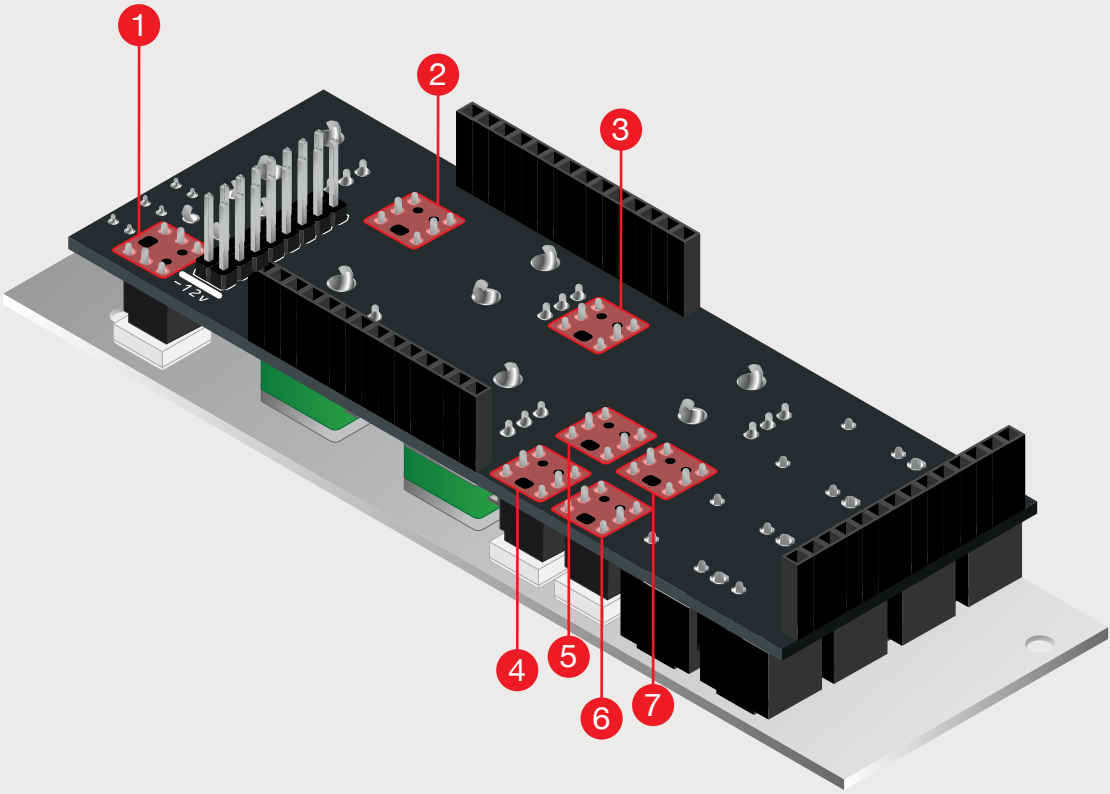
24



- Shakmat Battering Ram
- Building Guide

Check that the seven LED push buttons are correctly oriented, well-sited through the PCB, and click consistently, then solder

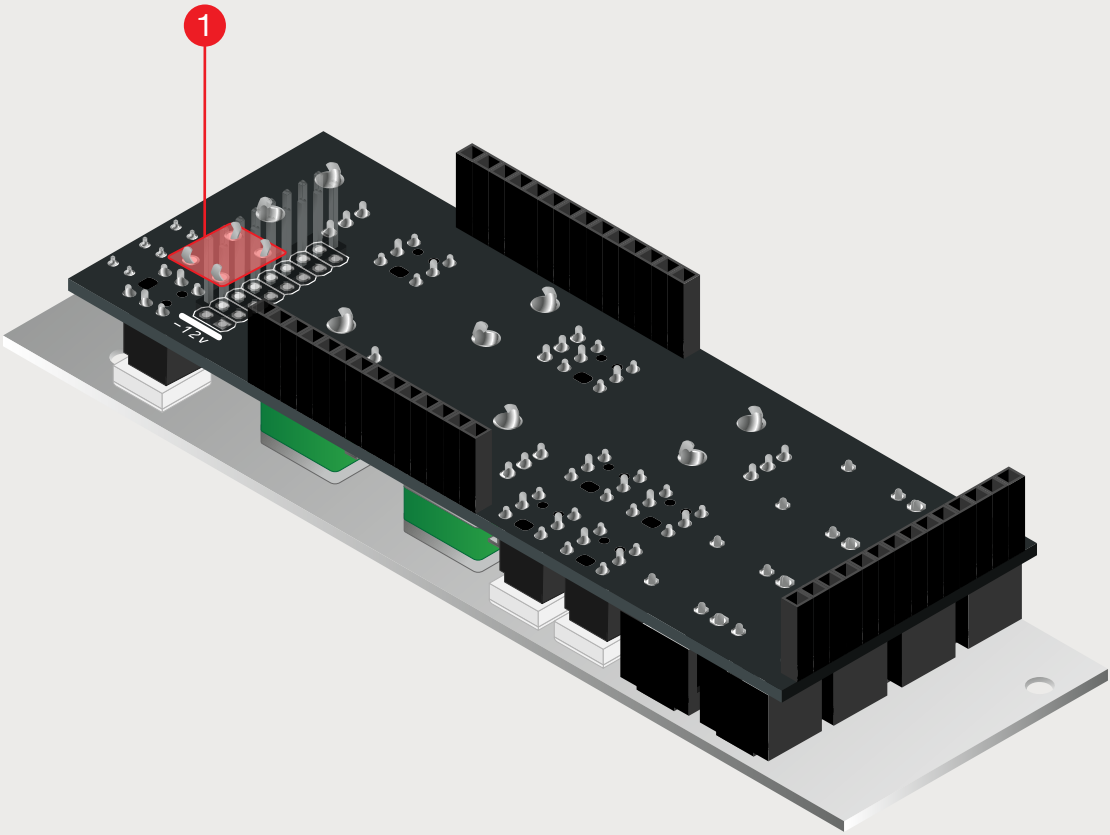
25



- Shakmat Battering Ram
- Building Guide

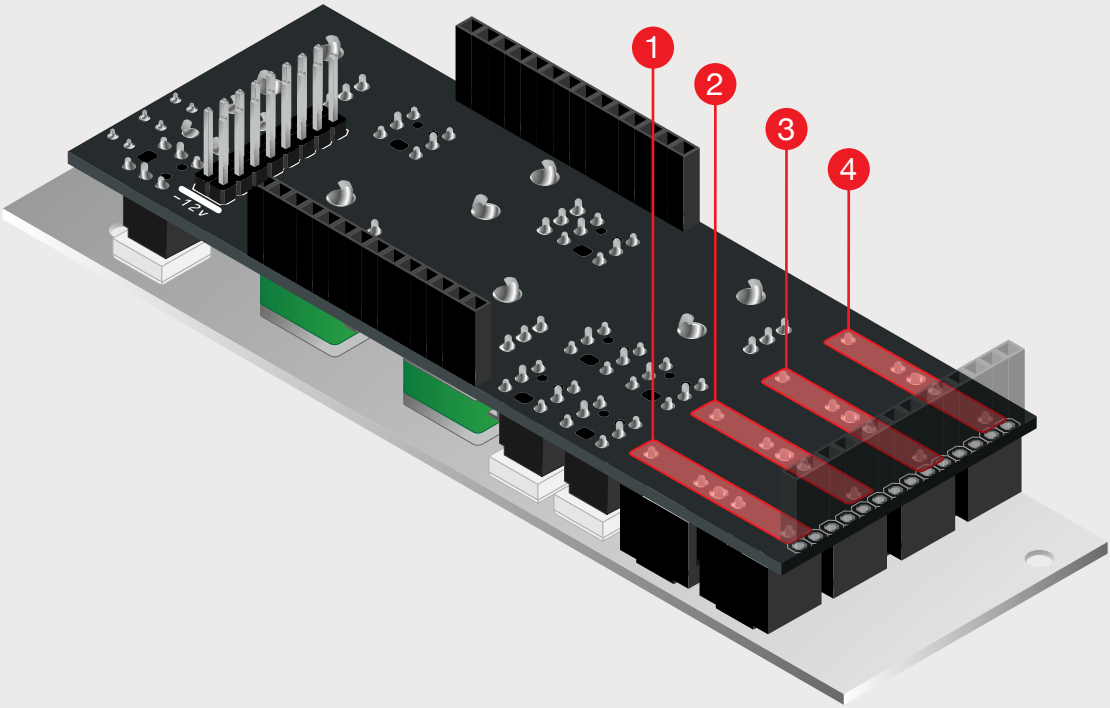
Check that the tactile switch
is correctly mounted through the PCB
and clicks consistently, then solder

26



Check that the jack connectors
are well-sited through the PCB,
then solder them colum by colum

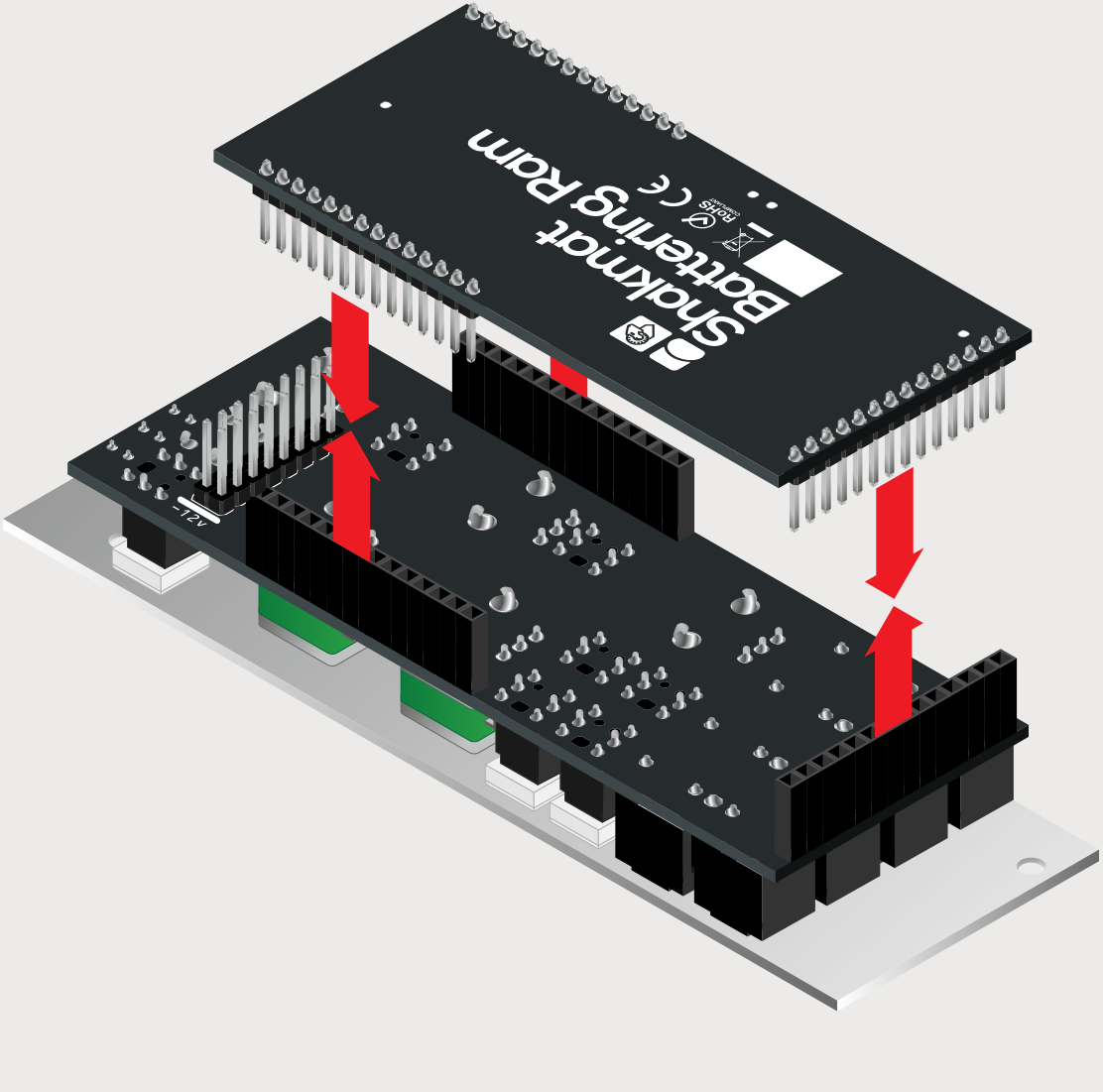
27



- Shakmat Battering Ram
- Building Guide

Assemble the two PCBs
back together and you're done!

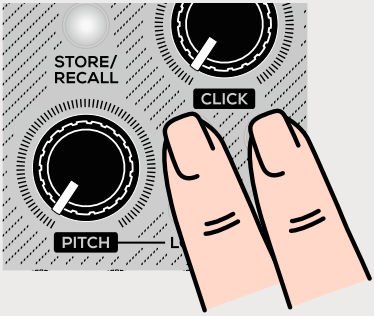
28



- Shakmat Battering Ram
- Building Guide

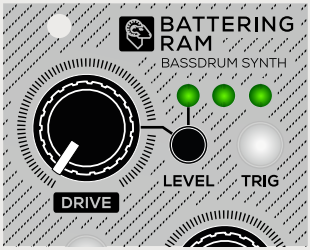
**Power up your
Battering Ram**

Turn on while holding the Gate & HPF buttons pressed

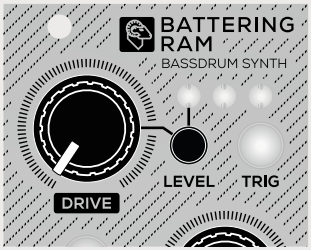


...

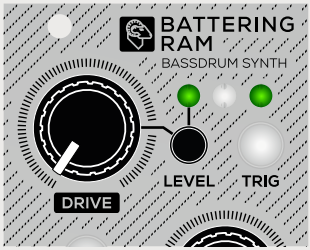
Wait until the three green LED turns on then off.



Turn the module off.

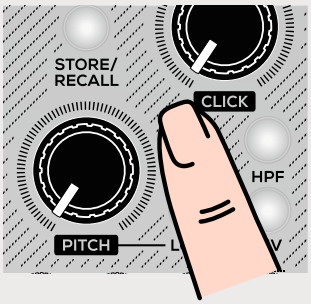


Turn the module on again. The green LED should be in 101 state.



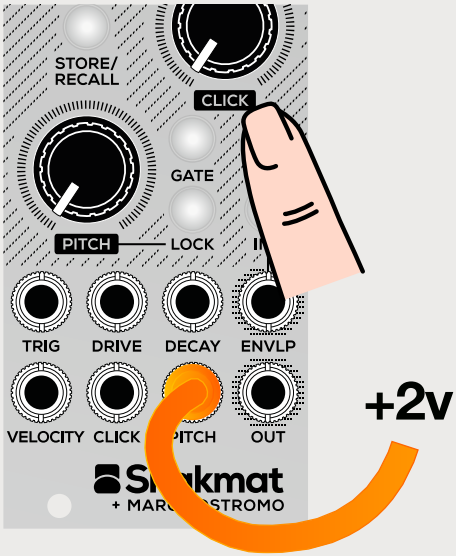
Wait until the Lock & INV buttons are on, then press INV.

Wait until the Gate button blinks, make sure no patch cable is inserted, and press Gate

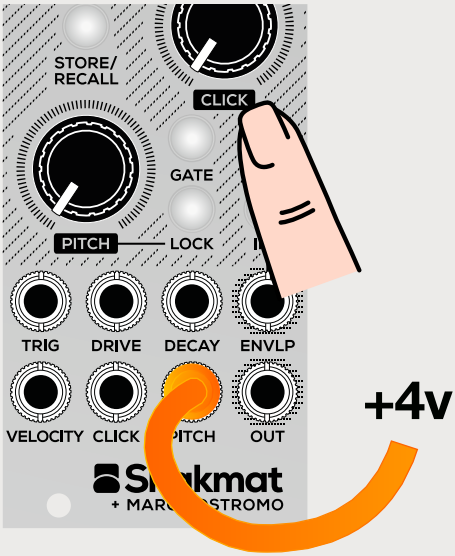


- Shakmat Battering Ram
- Building Guide

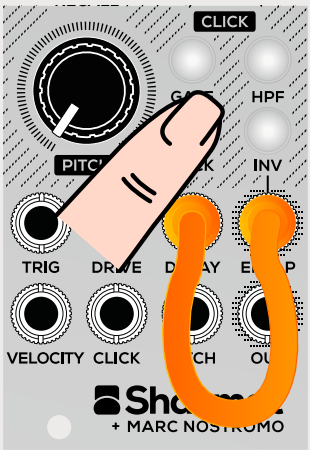
Wait until the HPF button blinks, patch a 2v signal into Pitch CV input and press HPF



The HPF button now blinks faster, patch a 4v signal into Pitch CV input and press HPF



The Lock button is now blinking. Remove the patch cable from Pitch input and patch the Decay input into the ENVLP output. Then press lock and wait until no button is blinking. Finaly restart the module one last time



- Shakmat Battering Ram
- Building Guide